

PRODUCT DATA SHEET



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Avery® DOL 1800 Promotional Gloss

Introduction

Avery DOL 1800 Gloss is a premium quality gloss cast laminate film designed for use as a protective overlaminating film for digitally printed images, especially on vinyl films. Avery DOL 1800 Gloss offers exceptional value for applications requiring enhanced colours and durability.

Description

Face-film : premium quality 65 micron gloss clear cast vinyl
Adhesive : permanent, acrylic based
Backingpaper : white bleached kraft paper, 130 g/m²

Conversion

For processing tips and reference guides please refer to Technical Bulletins:

- 5.3 Recommended combinations of Avery overlaminates and Avery Digital Print Media.
- 5.4 Processing tips for Avery DOL films.

Uses

Protective overlaminating film for digital printed images on flat substrates. For indoor and outdoor use. Do NOT use combination of Avery digital media and Avery DOL 1800 on corrugated or riveted surfaces.

Features

- Premium quality gloss cast laminate.
- Enhances colours of image.
- Improves durability of image.
- Protects against UV radiation and abrasion.

Note

The durability of a printed image always depends on the toner/ink, film, used over laminate, processing and exposure conditions.



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PRODUCT CHARACTERISTICS

Avery® DOL 1800 Gloss

Physical properties

Features

Caliper, facefilm
Caliper, facefilm + adhesive
Gloss
Dimensional stability
Adhesion, initial
Adhesion, ultimate
Shelf life
Durability, unprinted

Test method¹

ISO 534
ISO 534
ISO 2813, 20°
DIN 38464
(ASTM 1000), stainless steel
(ASTM 1000), stainless steel
Stored at 23°C/50-55% RH
Vertical exposure

Results

65 micron
95 micron
70 %
max. 0.2 mm
525 N/m
700 N/m
2 years
7 years

Temperature range

Features

Lamination temperature
Service temperature

Results

See Technical Bulletin
-40°C to +80°C

Chemical properties

Features

Chemical resistance

Test method¹

Results

Resistant to most petroleum based oils, greases and aliphatic solvents. Resistant to mild acids, alkalis, salts.

Prolonged immersion in gasoline and similar fluids is not recommended.

Important

Information on physical and chemical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material to their specific use. All technical data are subject to change.

Warranty

Avery® branded materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give any guarantee, warranty, or make any representation contrary to the foregoing.

All Avery® branded materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

1) Test methods

More information about our test methods can be found on our website.

2) Durability

The durability is based on middle European exposure conditions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing south; in areas of long high temperature exposure such as southern European countries; in industrially polluted areas or high altitudes, exterior performance will be decreased.



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