

## PRODUCT DATA SHEET



### Avery® DOL 1000 Durable Series

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#### Introduction

Avery DOL 1000 Series is a premium quality, flexible, high gloss cast laminate film designed for use as a protective overlaminating film for digitally printed images, especially on vinyl films. Avery DOL 1000 Series in combination with our cast vinyl films offer the best protection against colour fading, UV radiation and abrasion which improves the durability of the image.

#### Description

Face-film : premium quality 50 micron cast vinyl  
**DOL 1000** Gloss Clear  
**DOL 1100** Matt Clear

Adhesive : permanent, acrylic based  
Backingpaper : white bleached kraft paper, 130 g/m<sup>2</sup>

#### Conversion

For processing tips and reference guides please refer to Technical Bulletins:

- 5.3 Recommended combinations of Avery overlaminates and Avery Digital Print Media.
- 5.4 Processing tips for Avery DOL films.

#### Uses

Protective overlaminating film for digital printed images on flat or curved substrates. For indoor and outdoor use.

Do NOT use combination of Avery digital media and Avery DOL 1000 Series on corrugated or riveted surfaces.

#### Features

- Premium quality, flexible, durable cast laminate.
- Enhances colours of image.
- Improves durability of image (up to 5 years).
- Protects against UV radiation and abrasion.

#### Note

The durability of a printed image always depends on the toner/ink, film, used overlaminate, processing and exposure conditions.



[www.averygraphics.com](http://www.averygraphics.com)

#### Graphics Division

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## PRODUCT CHARACTERISTICS

## Avery® DOL 1000 Series

### Physical properties

#### Features

Caliper, facefilm  
Caliper, facefilm + adhesive  
Gloss

#### Test method<sup>1</sup>

ISO 534  
ISO 534

#### Results

50 micron  
80 micron

DOL 1000 Gloss

ISO 2813, 20<sup>0</sup>

70 %

DOL 1100 Matt

ISO 2813, 85<sup>0</sup>

25 %

Dimensional stability

DIN 38464

max. 0.2 mm

Adhesion, initial

(ASTM 1000), stainless steel

525 N/m

Adhesion, ultimate

(ASTM 1000), stainless steel

700 N/m

Shelf life

Stored at 23<sup>0</sup>C/50-55% RH

2 years

Durability\*

Vertical exposure

7 years

### Temperature range

#### Features

Lamination temperature  
Service temperature

#### Results

See Technical Bulletin  
-40°C to +80°C

### Chemical properties

#### Features

Chemical resistance

#### Test method<sup>1</sup>

#### Results

Resistant to most petroleum based oils, greases and aliphatic solvents. Resistant to mild acids, alkalis, salts.

Prolonged immersion in gasoline and similar fluids is not recommended.

#### Important

Information on physical and chemical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material to their specific use.

All technical data are subject to change. In case of any ambiguities or differences between the English and foreign versions of these Conditions, the English version shall be controlling.

#### Warranty

Avery® branded materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give any guarantee, warranty, or make any representation contrary to the foregoing.

All Avery® branded materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

#### 1) Test methods

More information about our test methods can be found on our website.

#### 2) Durability

The durability is based on middle European exposure conditions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing south; in areas of long high temperature exposure such as southern European countries; in industrially polluted areas or high altitudes, exterior performance will be decreased.



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